

## AJ 9400 - IX

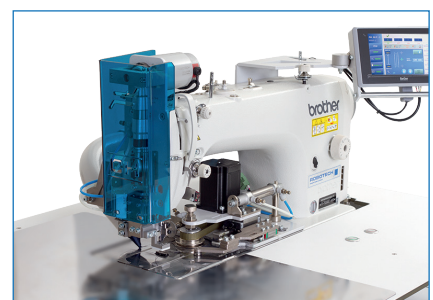
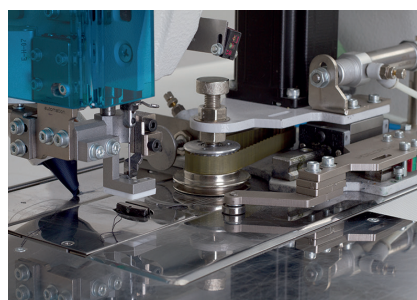
COVER STICH AUTOMAT  
with TEMPLATE (AUTO JIG)



### PERFORMANCE

3500 - 4000 Pieces Sewing Patterns / 8 hours

440 - 500 Pieces Sewing Patterns / 1 hour



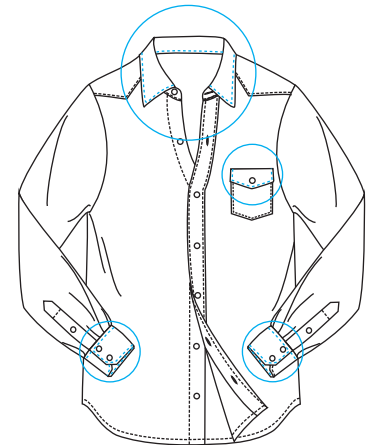
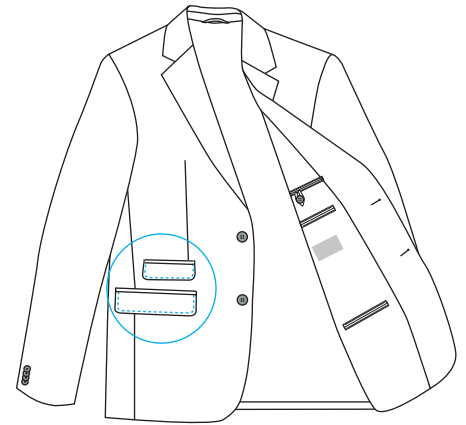
The Automatic template stitching unit AJ 9400 – IX enables small and medium size garment components to be assembled quickly and accurately by unskilled operators. The automat ensures that the stitched components such as flaps, waistband extensions, epaulettes and cuffs have perfect size, shape and fullness, for the maximum quality regardless of the operator's skill or experience level. Component size or shape can be changed in a few seconds only by exchanging the jigs used.

## TECHNICAL SPECIFICATIONS

- **Brother** Direct Drive Sewing Head
- **Beijer Electronics**, Windows Based 256 Million Colour Supported Touch Screen Control Panel
- Easy to use, with Pictures on the Operator Panel and with 50 Different Programming
- Sequential/Cycle Programming for Different jig Models
- **PLC** Control Unit
- Automatic Cycling Step Motor Unit to move the Jig Program support enabling Easy and Comfortable Jacket Flaps of Different Patterns
- Program supports easy and Comfortable working options for round, angled and Square Latch Ends for Trousers
- Possibility of programming for corner-stitches of Jigs and adjusting stitch steps
- Programmable start and end back-tack or optionally adjustable stitch condensing
- Automatic thread trimming and cleaning system at the end of sewing
- Linear Motor Control, Edge Cutting System
- Ability to fix the Jig length (stitch) from panel either with photocell or mm input
- Ability to make front and end cutting in stitch start and end, stitch side cuts
- Ability cutting- width (after sewing edge) between 3.3mm and 6 mm
- Suction Unit for Cutting waste with waste Collection Chamber
- Jig Ejection upon finish
- Error Detecting System
- Thread monitor

## AREAS OF USAGE

- Men's jackets and women's Jackets' Side Pocket Flaps
- Men's Trousers and Women's Trousers' Latch Ends and Flaps
- Coat, Topcoat Side Pocket Flaps and Shoulder Straps
- Various Parts of Military & Hunting Camouflage Clothing



## TECHNICAL DETAILS

Max. Sewing Speed : 3.600 r.p.m  
 Max. Stitch Length : 0,5 or 5 mm  
 Connection Voltage: AC 230 V, 50/60 Hz  
 Air Pressure : 6 bar

## DIMENSIONS

L: 115 cm / W: 80 cm / H: 112 cm  
 Packing Size : 127 cm x 89 cm x 145 cm  
 Machine Net Weight : approx. 135 kg  
 Machine Gross Weight : approx. 155 kg

